



Dart Hawkesbury
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Canada

Tel (613) 632-5200

D4021-5
Job Sheet 168210



Part No: D4021-5

Job Qty: 40 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/22/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	11/21/17	11/21/17	0.00	0.00	Start Up Waterjet1		11-12-13 AL 17-12-13 17-12-13 38 17-12-13
100	Waterjet	40 pcs	11/21/17	11/21/17	0.00	1.88	Waterjet1		
120	QC	40 pcs	11/21/17	11/21/17	0.00	0.00	QC8		
130	Powdercoat	40 pcs	11/22/17	11/22/17	0.00	0.67	Powdercoat2		
135	QC	40 pcs	11/22/17	11/22/17	0.00	0.00	QC3		
140	Packaging	40 pcs	11/22/17	11/22/17	0.00	0.00	Packaging3		
150	QC21-SA	40 Ea	11/22/17	11/22/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg D4021

DEC 14 2017

17 138467 START: 2:40 O.V. Ti 400° FINISH: 4:10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	2	45	0	0
5012 845					

Part Specifications

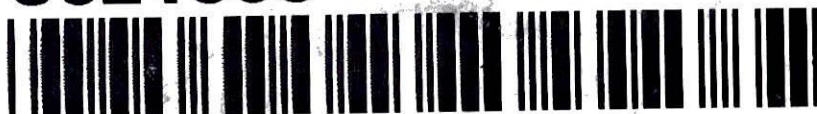
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470		
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530		
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780		
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050		

Plex 11/13/17 10:56 AM dart.poulin.mario

DART
AEROSPACE
S021383

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Blanking Plate

PART NO:

D4021-5

Revision:

Operation:

Start up Operation

Change No:

Mfg Date: 12/13/17

Job No: 168210